



ENEOS

10th Nov. 2023

Initiatives on Carbon-neutral Technologies at ENEOS

Executive Officer,
Director of the Central Technical Research Laboratory
Yasushi SATO

ENEOS Corporation
[E'-ne-ohs]

ENEOS Group Japan's Premier Energy and Materials Corporate Group

Long-Term Vision - ENEOS' Role in Japan's Energy Transition

Environmental awareness

- ✓ Society is certain to move toward carbon neutrality based on scientific verification and international trends
- ✓ Meanwhile, leading roles in carbon neutrality and the timing of necessary technological breakthroughs are uncertain

- ✓ Considering policy trends, the turning point will be around 2030

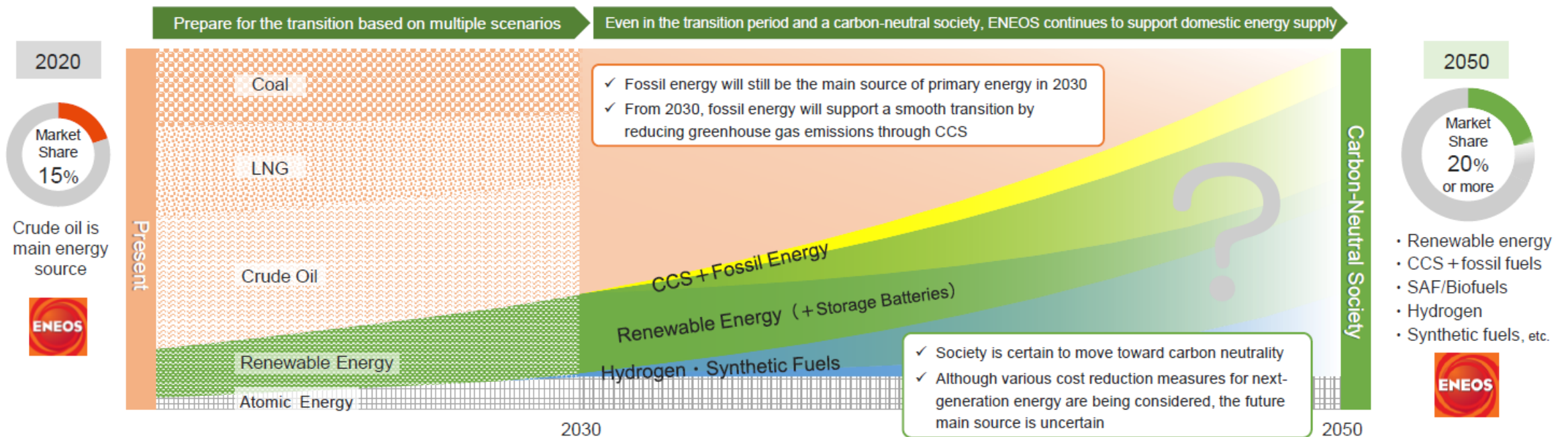
Social issues

- ✓ Smooth transition toward a carbon neutral society while fulfilling S + 3E *

* Safety, Energy security, Economic efficiency, Environment

ENEOS will lead Japan's energy transition and will continue to be a main player, supplying 20% of Japan's primary energy (largest market share in SAF, hydrogen and synthetic fuels)

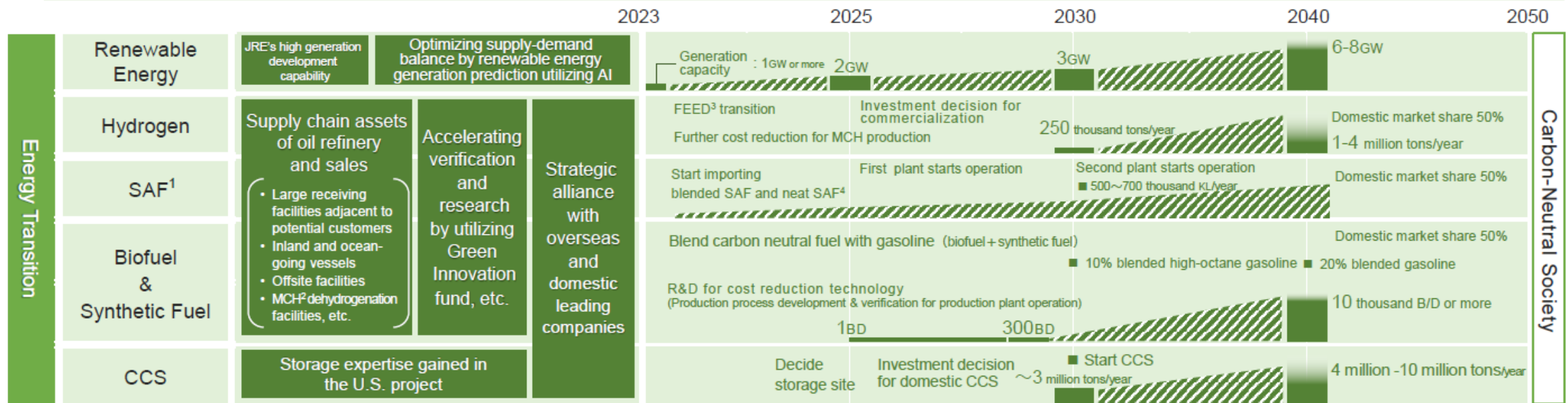
– Future domestic primary energy supply mix (image) –



Long-Term Vision - Strengths for Tomorrow's Normal

- ✓ ENEOS has various strengths in main next-generation energies for a carbon-neutral society, and we are taking preemptive measures as a pioneer
- ✓ Furthermore, we possess product lines in core materials for the digital society, advanced recycling technology, and infrastructure / business network support development for a sharing economy

✓ **High resilience** in dealing with **various scenarios** and large **profit-earning potential from 2030** (growth opportunities)



Materials (Advancement of digitization and recycling)				ENEOS platform (Advancement in EV and car sharing)			
High Performance Materials (ENEOS Materials)		Advanced Materials (JX Nippon Mining & Metals)		EV Charging		Fleet Management	
One of the world's top shares in fuel-efficient tire materials ⁵	High product development and production capability responding to customer needs	Top-share product lineup (Core materials for data society)	High purification and recycling technology cultivated in Mineral Resources and Smelting businesses	Strong regionally-rooted nationwide SS network	Deployed route charging service ⁶ (Also, more than 6,000 ordinary chargers in Japan)	Nation-wide vehicle maintenance network	

1 Sustainable Aviation Fuel 2 Methylcyclohexane: a hydrogen carrier 3 Front End Engineering Design
4 SAF raw materials before mixing 5 Solution polymerization styrene-butadiene rubber 6 ENEOS Charge Plus

Necessity to transport renewable energy from overseas

reproduction prohibited

It is economically more favorable to import renewable energy in the form of hydrogen and synthetic fuels (energy carriers) from overseas, where renewable energy is abundant and inexpensive.

All of Japan's primary energy supply of 18 EJ/Y to be provided by domestic renewable energy

Imported from overseas (Australia)

Solar Power Generation



50 MW/km²

Utilization rate 0.12



Entire flat land area

Solar Power Generation Cost* :
90 USD/MWh

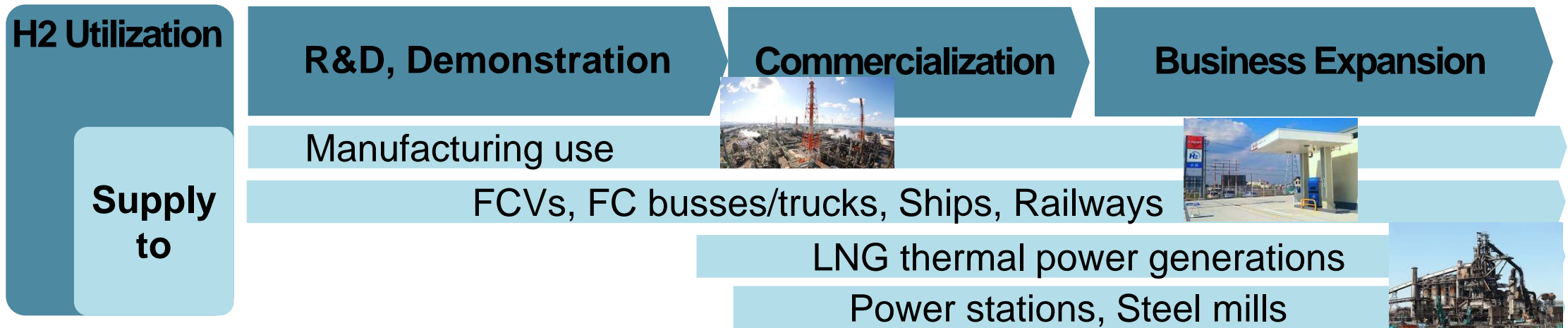
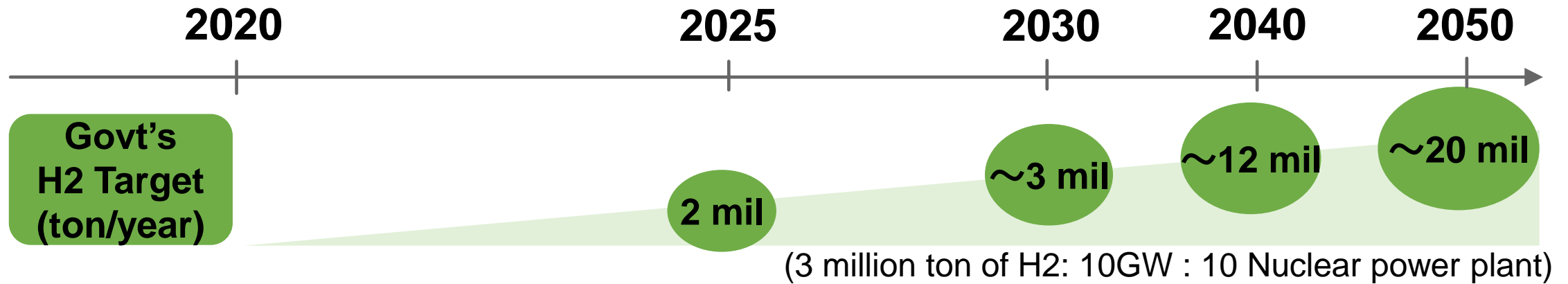


5% of desert

Solar Power Generation Cost* :
40 USD/MWh

Japan's H₂ Supply Target (from Green Growth Strategy Japan)

- Accelerating to build a H₂ infrastructure toward 2050
- Supporting companies to establish the supply chain in and outside Japan

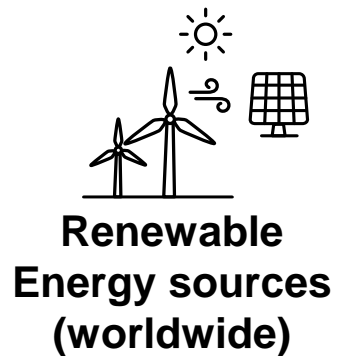


CO₂ free Hydrogen as an Energy hub

reproduction prohibited

CO₂ free Hydrogen can be converted to versatile forms of Energies/chemicals.

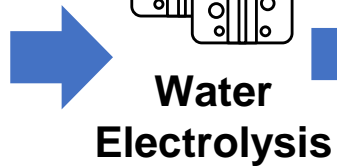
Energy Sources



Renewable Energy sources (worldwide)



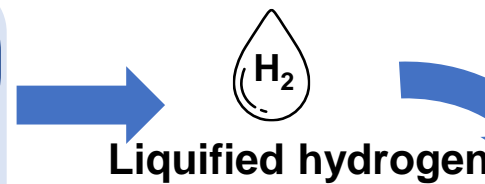
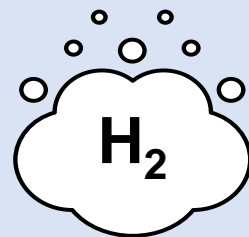
Batteries



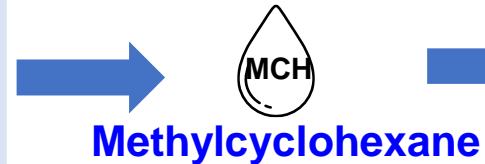
Water Electrolysis

Energy hub (Intermediate form)

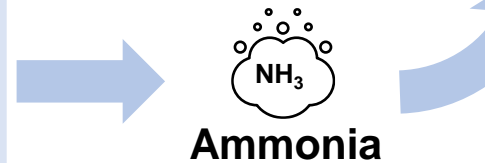
CO₂ free hydrogen



Liquefied hydrogen



Methylcyclohexane



Ammonia



Synthetic fuels (including SAF)



Chemicals

Energy Forms at end use



Power plants, Steel mills



Automobiles



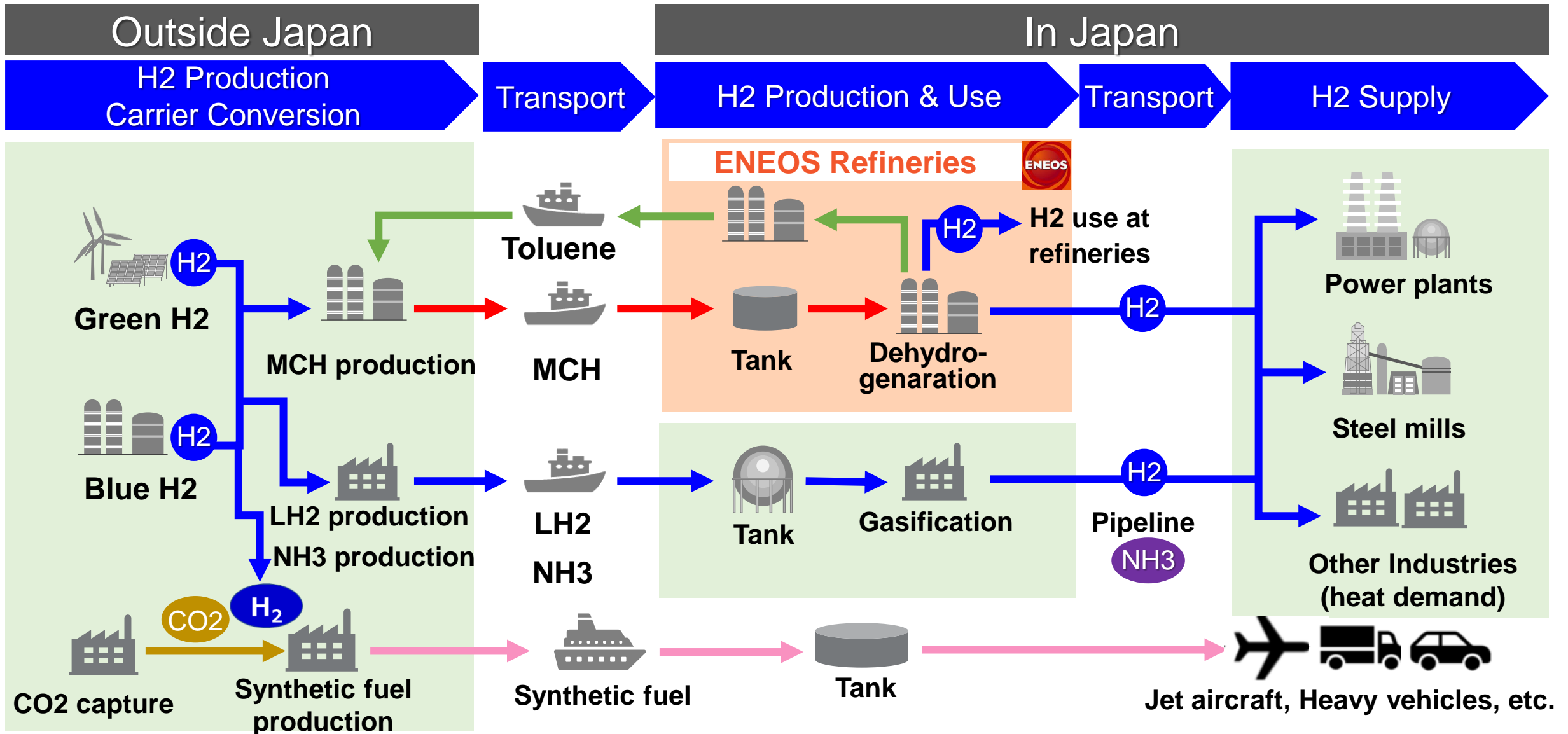
Aviation



Chemical production

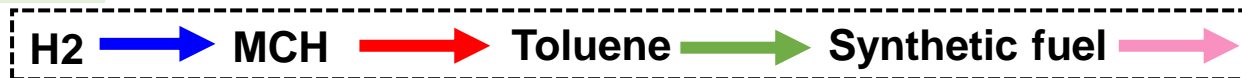
Value Chain of Hydrogen / Synthetic Fuel

reproduction prohibited



LH2=Liquefied hydrogen



























ENEOS株式会社



Comparison of CO₂-free hydrogen carriers

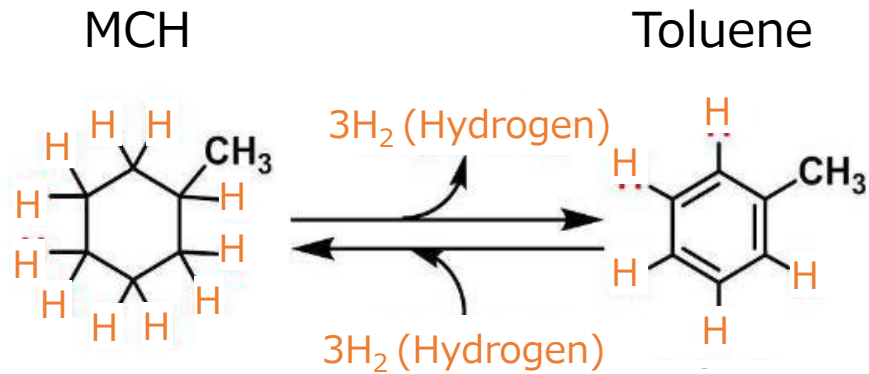
reproduction prohibited

Liquid hydrogen, MCH, and ammonia have their own advantages and disadvantages.

		Liquid Hydrogen	MCH	Ammonia
Properties	H ₂ storage density	70.8 kg-H ₂ /m ³ (1300kWh/m ³ including tank) 	47.3 kg-H ₂ /m ³ (1700kWh/m ³ including tank) 	121 kg-H ₂ /m ³ (2400kWh/m ³ including tank) 
	Toxic	Low 	Low 	High 
	Storage temp. (transportation)	-253degC 	Ambient temp. 	-33degC 
	H ₂ extraction	Easy 	Need heat 	Need heat (Direct Combustion) 
Infrastructure	Local production	<u>Liquefaction</u> : Need development for large-scale liquefaction technology. 	<u>Chemical Hydrogenation</u> : Commercial size plant technology available  <u>Direct MCH</u> : Further cost reduction 	<u>Ammonia Production</u> Commercial size plant technology available 
	Transport	<u>Liquid Hydrogen Transport</u> : Need development and build new large transport vessels 	<u>Toluene·MCH Transport</u> : Existing tankers available 	<u>Ammonia Transport</u> : Existing LPG tanker conversion 
	Tank	<u>Liquid hydrogen tank</u> : Large tanks require technology development and new construction 	<u>Toluene·MCH Tank</u> : Existing tanks available 	<u>Ammonia Tank</u> : Existing LPG tank conversion 
	H ₂ extraction	<u>Vaporization</u> : Simple vaporization equipment 	<u>Dehydrogenation of MCH</u> Existing refinery equipment available 	<u>Ammonia dehydrogenation</u> Hydrogen Utilization : Need installation of dehydrogenation unit.  Power generation and marine fuel : Direct use. 

MCH system - for effectively transporting hydrogen

reproduction prohibited



Both are colorless at room temperature and normal pressure and are **easy-to-handle liquids**, similar to gasoline

- ✓ Enables effective use of existing **distribution infrastructure** such as tanks and shipping vessels
- ✓ Enables re-purposing existing oil tanks and storing hydrogen as an MCH, **making it also effective for ensuring energy security.**



<Source> ENEOS R&D HP

Overseas H2 Supply Chain Projects

reproduction prohibited

ENEOS is exploring both blue and green H2 in Australia, Southeast Asia and Middle East, with anticipation that green H2 would be required in the long term

Southeast Asia

■ Partners :
Sumitomo & SEDC,
PETRONAS

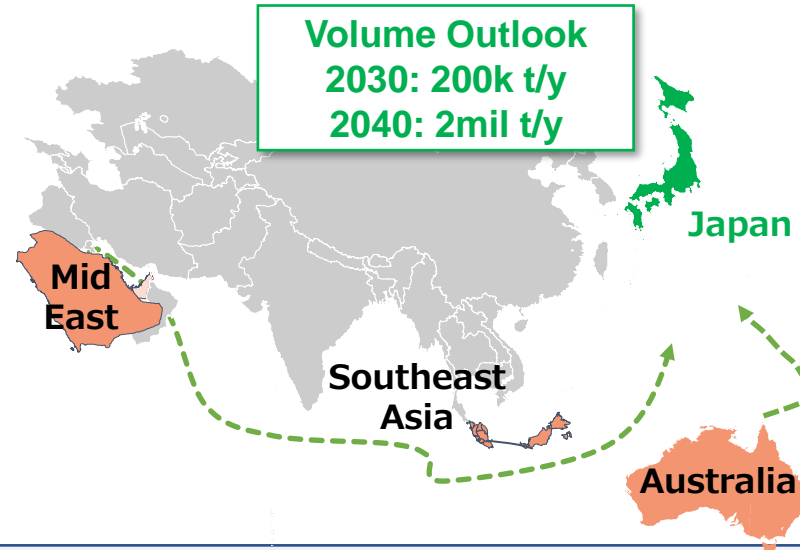
■ Scopes :
Green H2 production from
local hydro power / use of
co-product H2 at petchem
plants, convert to MCH
and ship to Japan

■ Location :
Malaysia



Blue
H2

Green
H2



Australia

■ Partners:
NEOEN, Origin

■ Scopes :
Produce green H2 from
renewable energies,
convert to MCH and
ship to Japan

■ Location :
QLD, SA



Green
H2

Middle East

■ Partners :
Saudi Aramco, ADNOC

■ Scopes :
- H2 productions from fossil
fuels (NG, LPG) with CCS /
use of by-product H2
- Evaluating H2 carriers

■ Location :
Saudi Arabia, UAE



Blue
H2

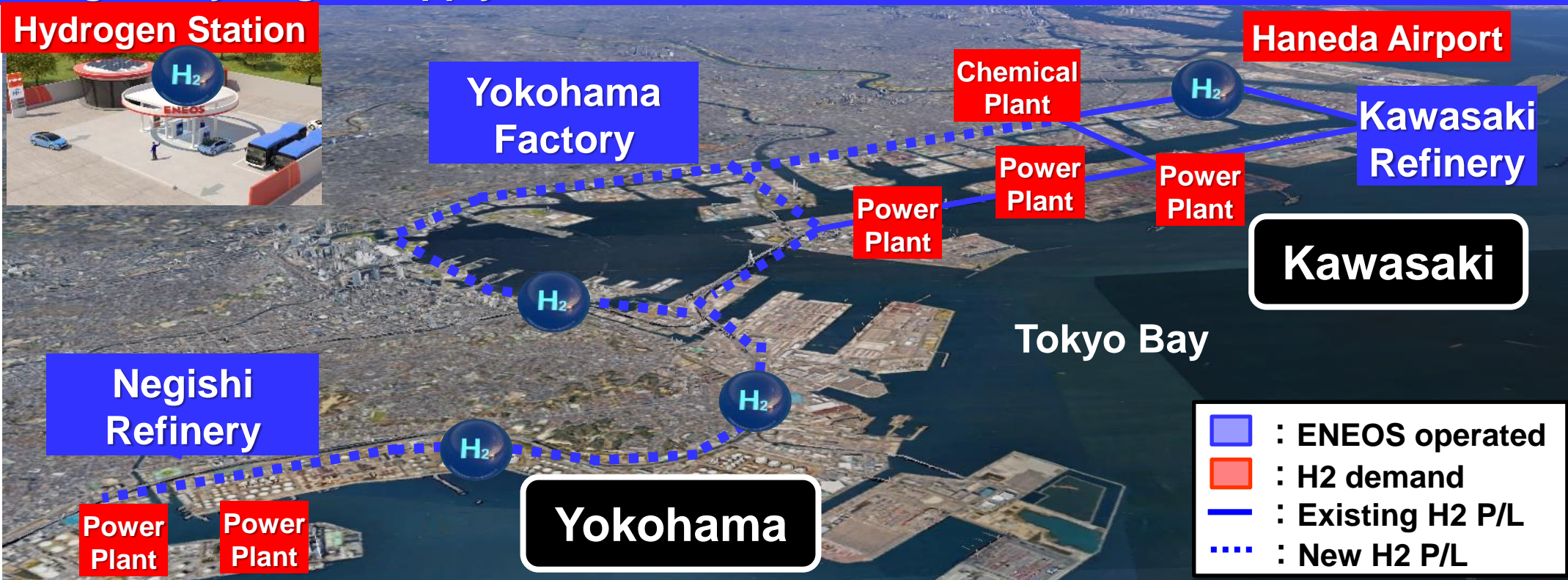
Study of Hydrogen Utilization in Japan

reproduction prohibited

- ENEOS also conducts joint studies with various local governments and companies to expand hydrogen use in the future.
- We recently signed agreement with Yokohama and Kawasaki Cities to seek opportunities to use hydrogen in the west side of Tokyo Bay through pipelines.

Image of hydrogen supply infrastructure in the Kawasaki-Yokohama waterfront

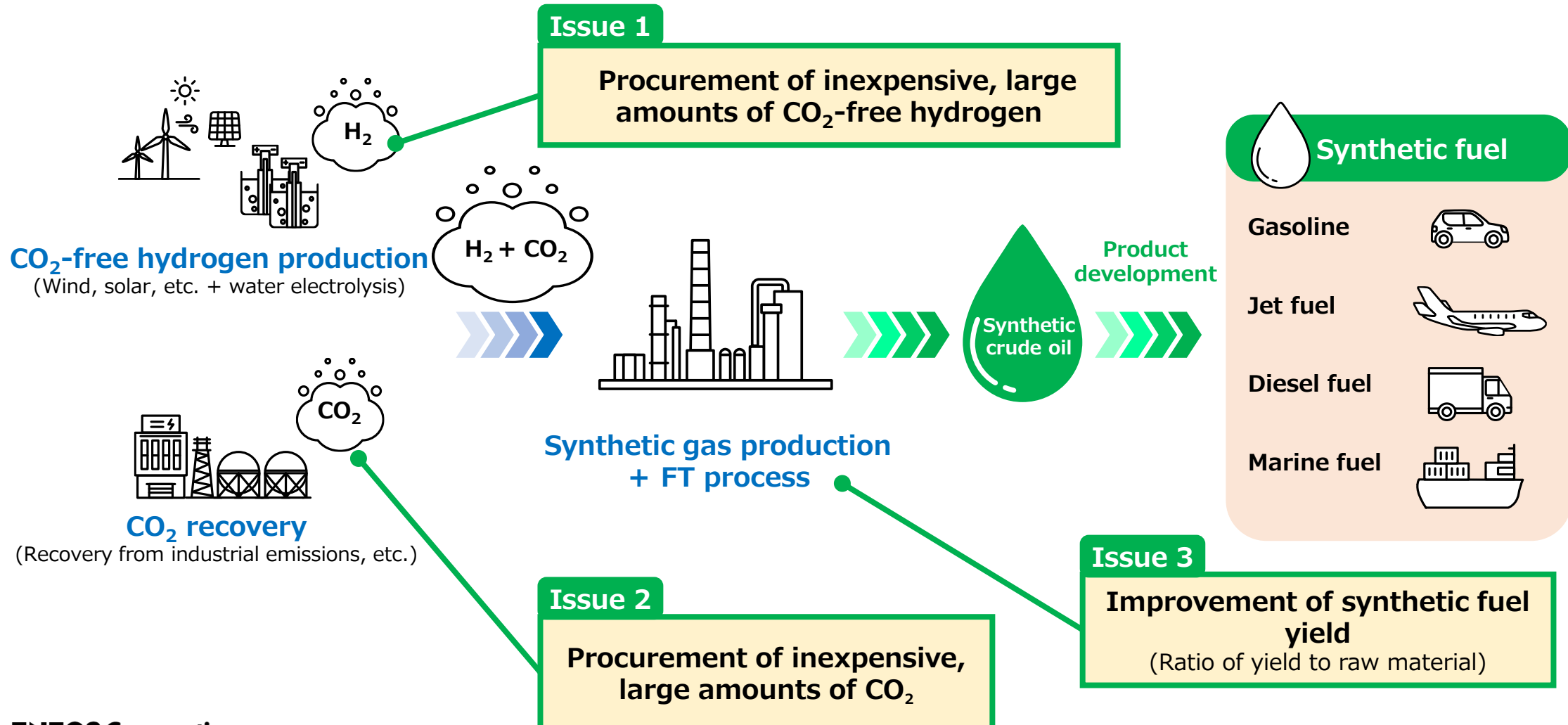
Hydrogen Station



Synthetic Fuels -Challenges for commercialization

reproduction prohibited

For each of these issues, the solution cannot be achieved by individual companies alone, pointing to the need for discussions involving the national government and society.

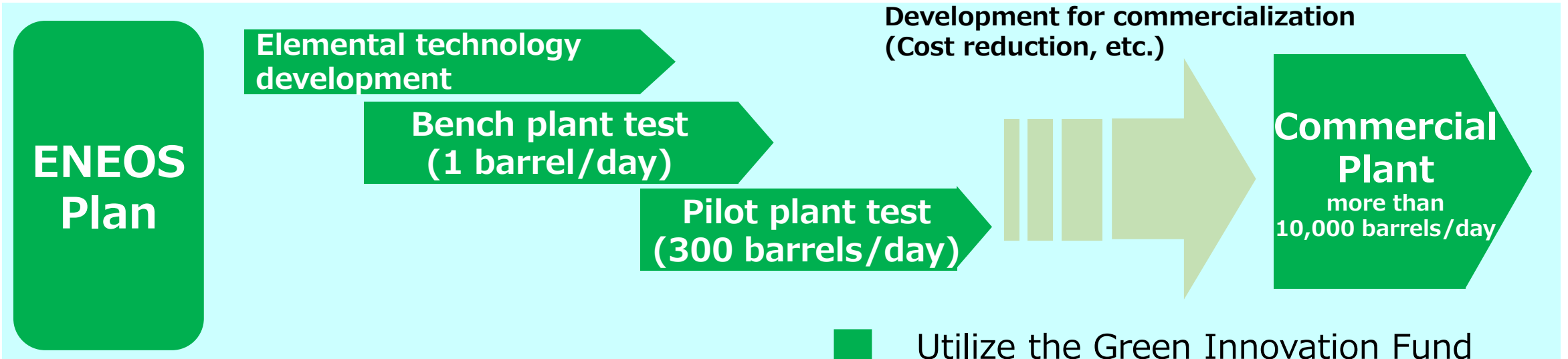


Synthetic Fuel Roadmap

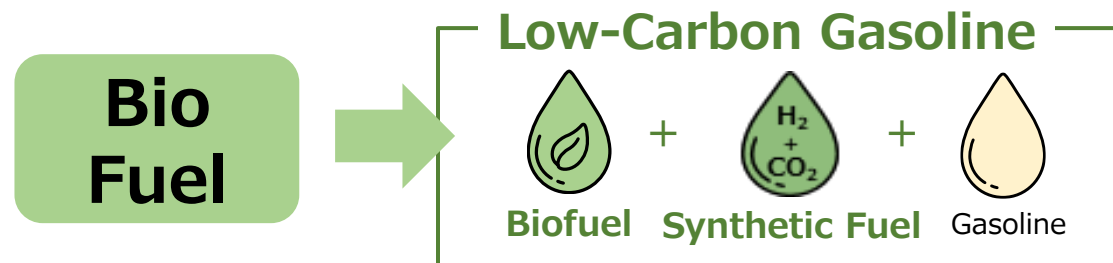
reproduction prohibited

Establish high-efficiency, large-scale synthetic fuel production technology by 2030, then expand its implementation and reduce production costs.

ENEOS aims to quickly realize carbon neutralization through the use of biofuel and synthetic fuel.



Utilize the Green Innovation Fund to accelerate technology development



To be rolled out gradually from around 2027 beginning with supply to limited regions

Activities to Raise Social Awareness

reproduction prohibited

Conducted a driving demonstration with TOYOTA to widely publicize the first Japanese-made synthetic fuel.

28th May 2023@ Fuji Speedway Mobilita



In addition to the presidents of ENEOS and TOYOTA, several members of the Japanese Diet and more than 50 members of the press attended, drawing a great deal of attention.

Improvement of synthetic fuel yield

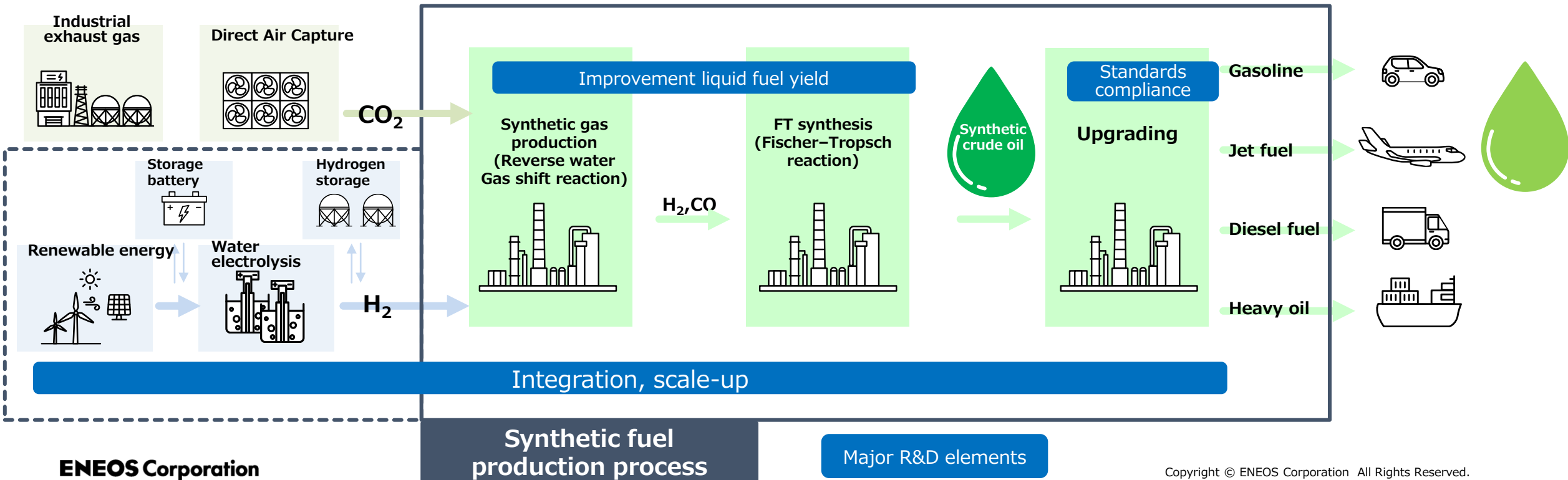
We will promote the development of a production manufacturing process for upgrading to different fuel products by using a series of technologies for producing synthetic fuels consisting of

- (1) a reverse water gas shift reaction to produce synthetic gases by reducing CO₂ to hydrogen,
- (2) FT synthesis to produce synthetic crude oil from synthetic gases, and
- (3) the hydrotreating, cracking, etc. to produce several kinds of fuels.

Hydrogen production, CO₂ recovery and purification

Production of liquid fuel from hydrogen and CO₂

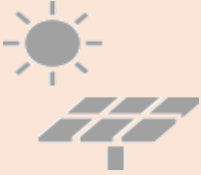

Use of products



Raw material needed for commercial scale production

reproduction prohibited

For a production scale of 10,000 barrels per day:

Required CO ₂ -free hydrogen amount	200,000 metric tons/year
Required renewable energy volume (Estimate) 	PV panels equivalent to the area of around 500 Tokyo Domes (5km x 5km)
Required CO ₂ volume	1-2 million metric tons/year
Location for CO ₂ recovery (Estimate) 	0.7-GW-class LNG power plant Equivalent to the total CO ₂ volume in the exhaust gas

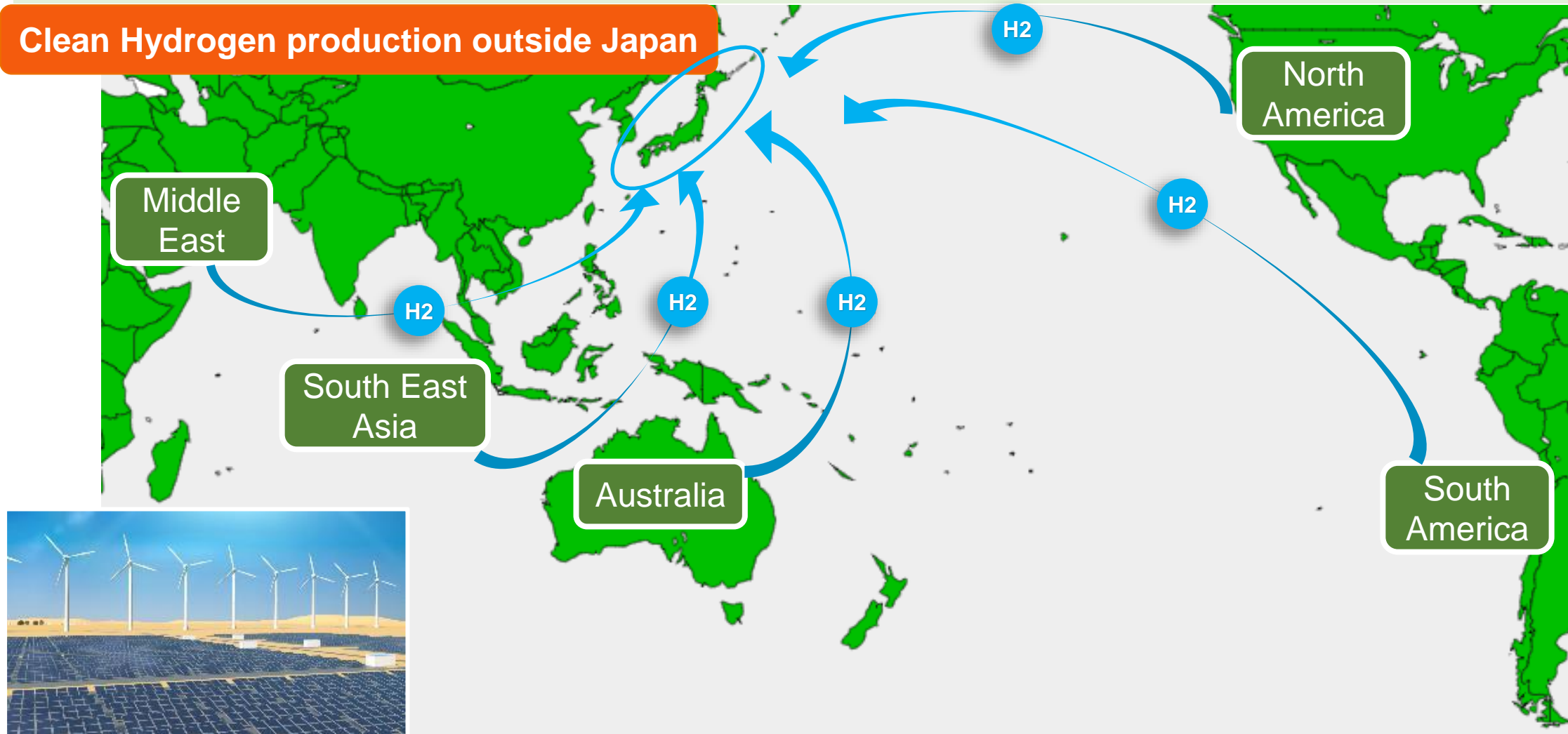
The introduction of innovative CO₂ capture technologies such as DAC*, which collects atmospheric CO₂, is also under consideration.

*DAC: Direct Air Capture

ENEOS Clean Hydrogen Supply Chain (transport from overseas)

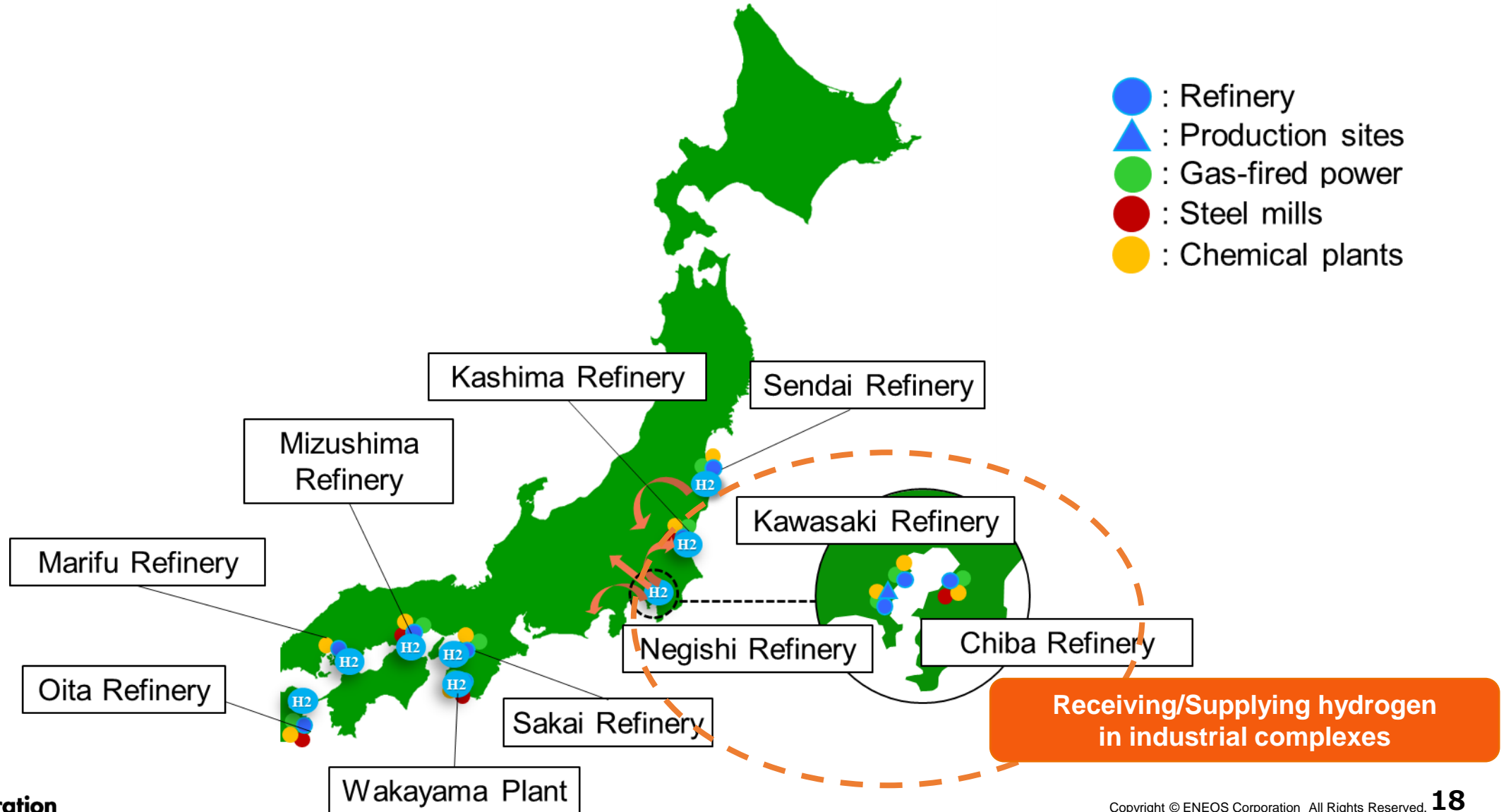
- Securing global supply sources
- Our supply chain technology and know-how will guide us for smooth transition

Clean Hydrogen production outside Japan



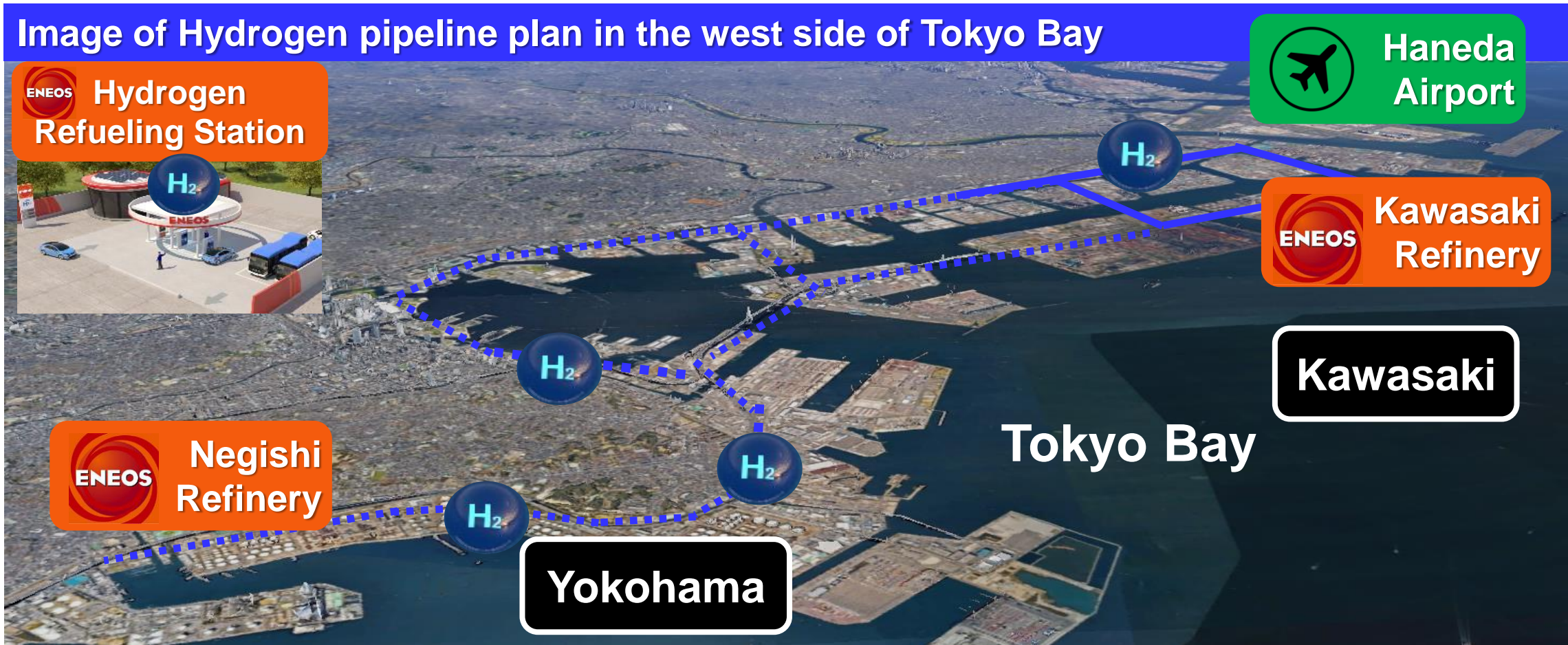
ENEOS Clean Hydrogen Supply Chain (domestic receiving/storage)

- Fully utilize existing petroleum/petrochemical assets and networks



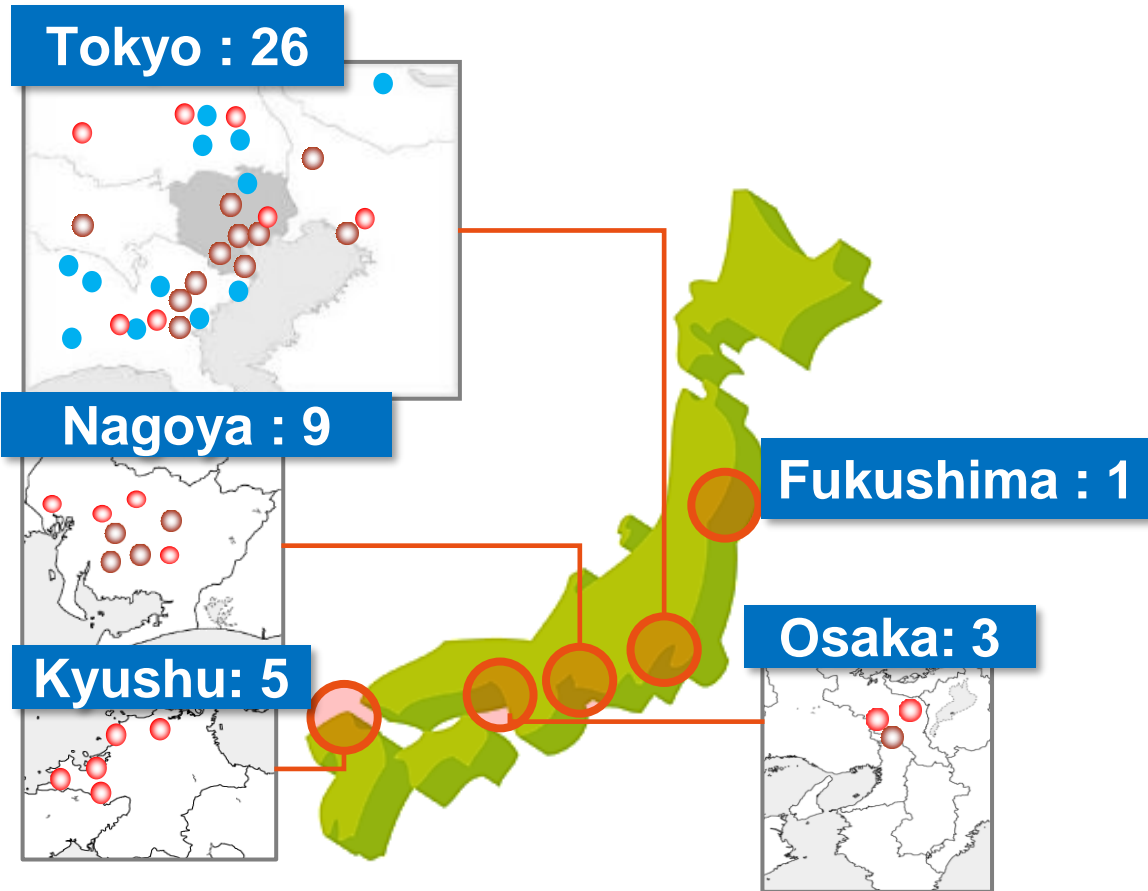
Study for Hydrogen Utilization Base in Japan

- Large-scale Hydrogen consumers aggregate in the west side of Tokyo Bay
- Developing Hydrogen pipeline plan to connect with the Large-scale consumers



Hydrogen Refueling Station Network for FC vehicles and buses

- ENEOS opened 1st hydrogen station in 2014
- Operate 44 stations in Fukushima, Tokyo, Nagoya, Osaka and Kyushu area

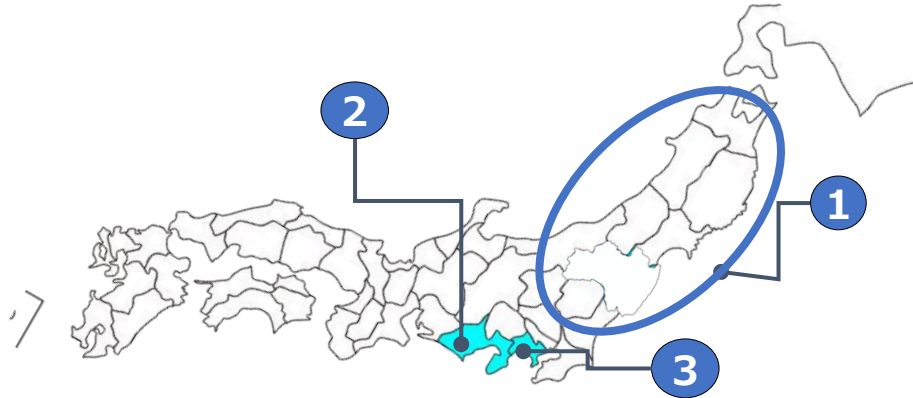


ENEOS's 44 Hydrogen Refueling Stations

Additional three locations are in line

ENEOS Clean H₂ Station Business

- Renewable H₂ stations are in operation/underway with extra functions



1 Integrated H₂ station



- For various **FC mobility vehicles** (FC train, FC trucks etc.)

■ Partnership with **JR-East**

2 Woven H₂ station @Susono City



- H₂ supply to **Woven City** from H₂ station

■ Partnership with **Toyota**

ENEOS Corporation

3 Green H₂ station@Yokohama

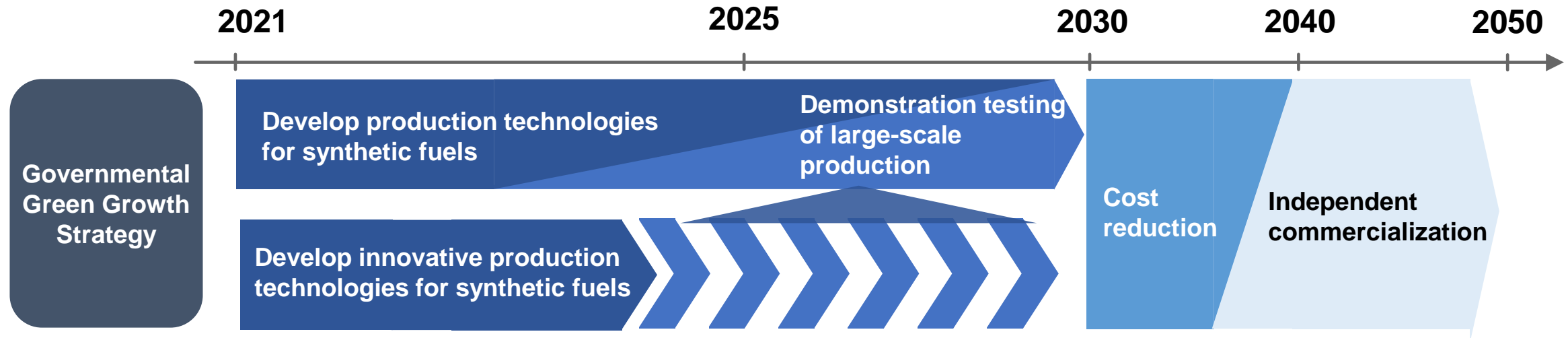


- H₂ Station with **PV panel**
- Commercial sale** of green H₂



Synthetic Fuels Roadmap

- In line with national government policies, we will reduce costs in the 2030s.
*The cost of synthetic fuels during the commercialization phase is assumed to be the cost that includes its environmental value.



<Source> "Green Growth Strategy Through Achieving Carbon Neutrality in 2050." (June 18, 2021)

